

XP-002264134

/11 - (C) FILE CAPLUS

FN CA Caesar accession number : 1546

V - 1993:43876 CAPLUS

N - 118:43876

I - Brazing filler for copper and its alloys

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From: Izobreteniya 1992, (3), 60.

CODEN: URXXAF

I - Patent

A - Russian

AN.CNT 1

	PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
N	SU1706816	A	19920123	SU 1990-4799962	19900307
R	SU 1990-4799962		19900307		
B	Shrinkage porosity in the joints is decreased, and the strength is increased when the braze alloy contains In 0.5-1.5 and Si 1.0-4.5% in addn. to Ni 8-15, Sn 5-12, P 5-10%, and Cu as the balance.				